

Symeres is the leading mid-sized transatlantic Contract Research Organization for drug-discovery and development challenges. With around 600 highly educated scientists in six locations in Europe and the US, we offer best-in-class solutions for drug discovery and drug development, from small to medium-sized molecule hits.

Our services span across early stage hit finding all the way to the delivery of early clinical drug substance API. We blend fast scientific knowledge with inventiveness to make great leaps on behalf of our clients.

We Make Molecules Matter. Together.

As part of the increasing demand for our services at our location in Weert (NL), we are currently looking for an experienced

## Process Engineer

### Full-time

The primary focus of the Process Engineer comprises scale-up and commercial cGMP manufacturing activities in the Manufacturing Department. The work is carried out in (extended) dayshifts in the multipurpose facilities at the Kilogram Lab and the Pilot Plant. The Process Engineer reports to the Production Team Leader.

#### Key Job Responsibilities

- Configuration of the equipment setup required for manufacturing.
- Execution of chemical processing and equipment cleaning via batch record instructions.
- Sampling during process execution.
- Coordination of material flows for raw materials and products to and from the department's warehouse.
- Detailed planning of process execution.
- Participates, on a regular basis, in project team meetings to advise on technical feasibility, scalability, equipment configuration, and EHS aspects of chemical processes (CAPRI meeting).
- Records process execution in batch records, according to good documentation practice (GDP).
- Participates in internal improvement projects supporting EHS and/or compliance initiatives.

#### Job Requirements

- Master's degree plus 4–6 years of experience in fine-chemical processing, or MBO/MTS/VaPro-C qualification plus 6–8 years of experience in the fine-chemical industry.
- Theoretical and good working knowledge of all standard manufacturing techniques. Understanding of EHS aspects of chemical processing.
- Experienced in (familiar with) working with quality/ISO/audit/management systems.
- Good written and verbal knowledge of English and Dutch.

#### Application

Are you interested in this position? Please send an email with your CV and motivation letter to the HR manager of the Weert site: [karen.storms@symeres.com](mailto:karen.storms@symeres.com). Further information on the specifics of this position can be obtained from the Manager Operations of the Weert site, preferably first by email: [frank.vos@symeres.com](mailto:frank.vos@symeres.com).

Website for more information about Symeres: [www.symeres.com](http://www.symeres.com).

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